



7.3L Power Stroke Billet Blow Proof Freeze Plugs

Parts Included: 7 Billet Blow Proof Plugs; 7 Large O-Rings; 14 Smaller O-Rings; 14 Stainless Steel Bolts

NOTE: Freeze plug on the back of engine is thicker. Use of the longer bolts is required here. DO NOT USE THE LONGER BOLTS ON ANY OTHER PLUGS THAN THE REAR ONE.

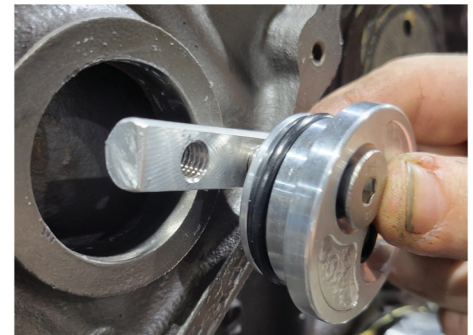
Step One: Install Large O-Rings onto the 7 Billet Blow Proof Plugs. Be sure to add a light film of engine oil to the O-Ring.



Step Two: Install the 14 Smaller O-Rings onto the 14 Bolts so that they seal against the head of the bolt. Be sure to add a light film of engine oil to the O-Ring.



Step Three: Put one bolt through a freeze plug and loosely thread into the tie-bar. Use of a thread locking compound is recommended here. Then slide the tie bar and plug into open freeze plug hole on engine.



Step Four: Align the tie bar threaded hole with the hole on the freeze plug using first the allen key on the already installed bolt, then with a pick tool if necessary. Once aligned, insert second bolt and torque to 9ft-lbs.



Step Five: Repeat process on all other freeze plug holes!